

ITEM	QTY -041	P/N	DESCRIPTION
	X	D5404-041	LH WEARPLATE ASSY
1	1	D4155-041	WEARBAR ASSEMBLY
2	1	D5404-1	PLATE
3	4	MS21920-28	CLAMP

D

C

B

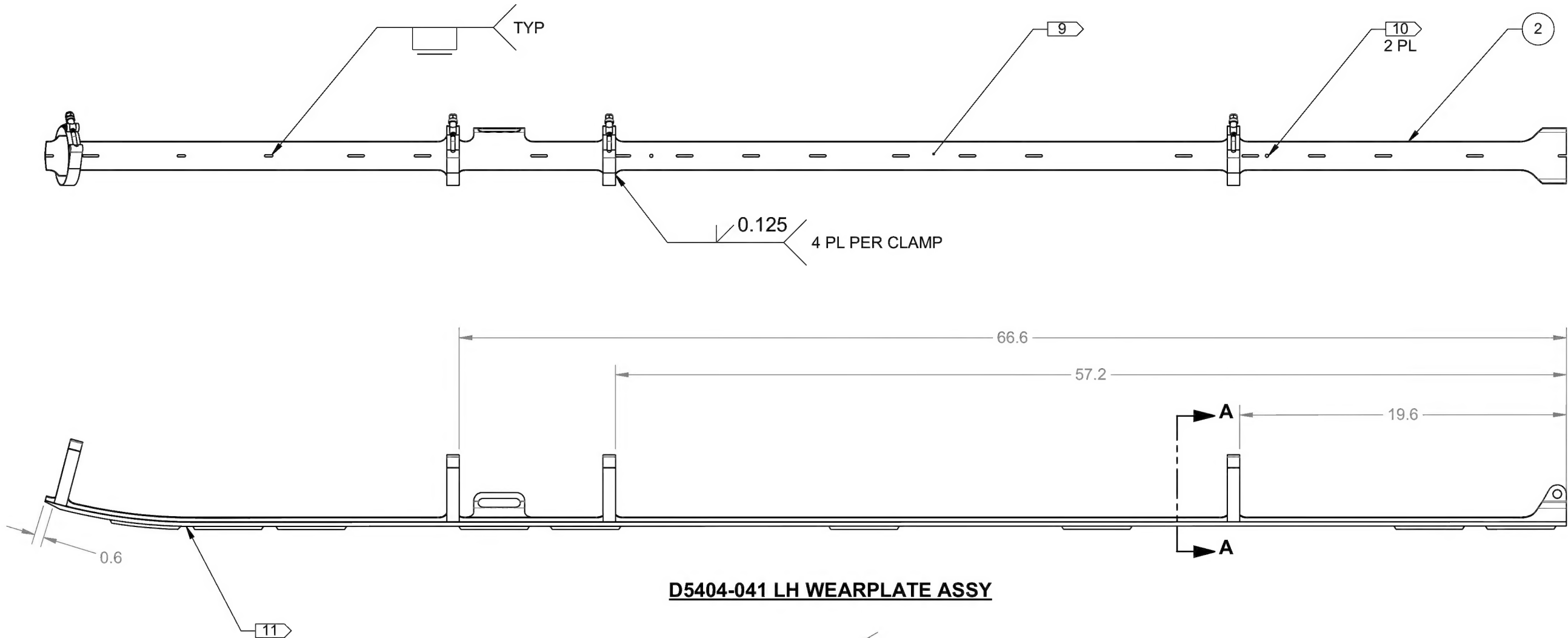
A

D

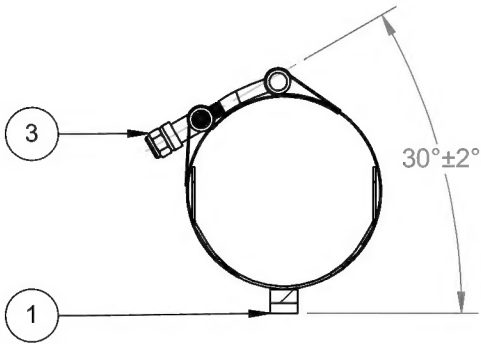
C

B

A



D5404-041 LH WEARPLATE ASSY



SECTION A-A
SCALE 2X

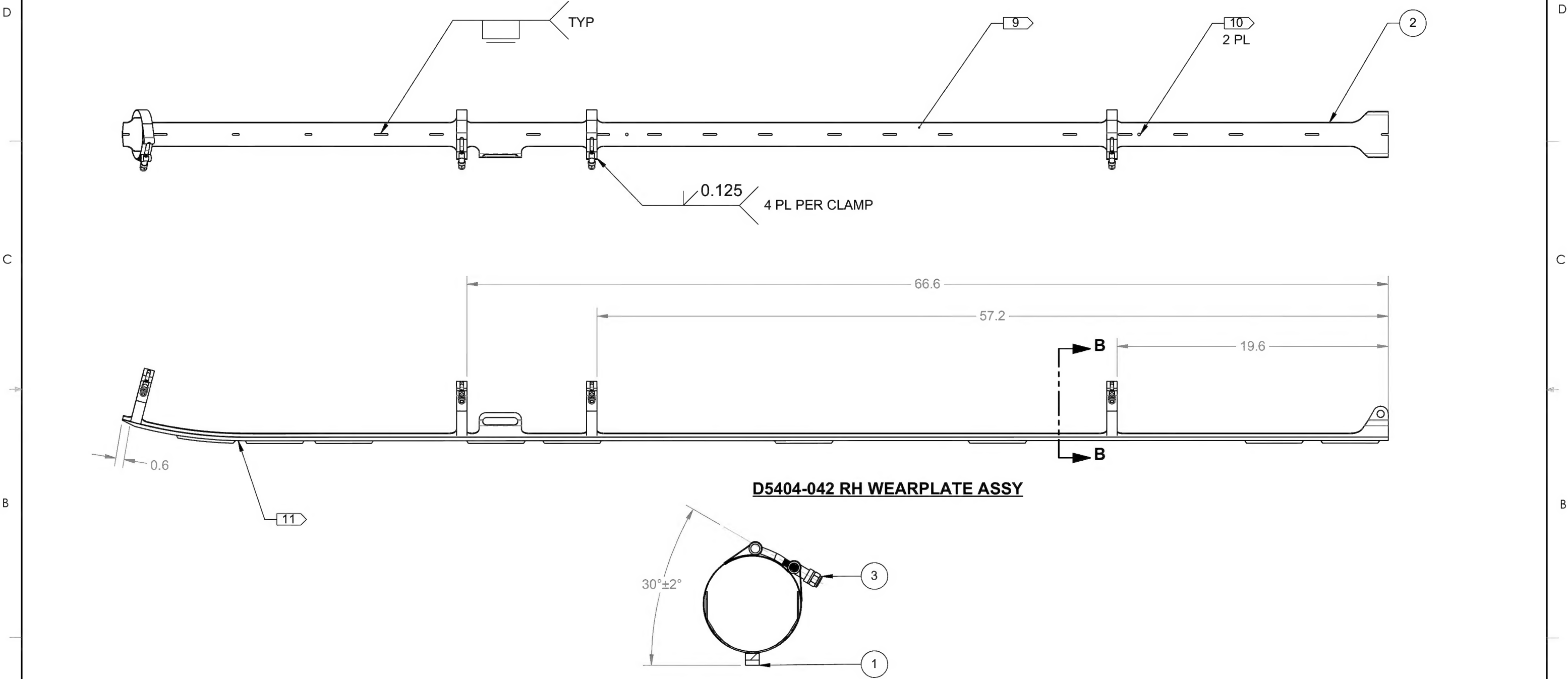
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 7.06 lbs
- 8) WELDING: PER QSI 004
- 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.02-0.04 THICK, PER DART QSI 005 4.9
- 10) TRANSFER DRILL $\varnothing 0.19$ HOLES THRU D4155-041 WEARBAR ASSY FROM D5404-1 PLATE AFTER WELDING
- 11) FORM TO MATCH PROFILE OF D5404-1 AT TIME OF WELDING

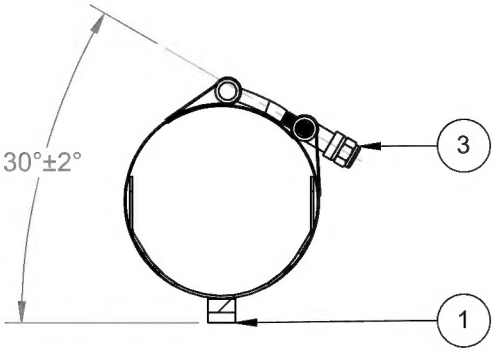
PRELIMINARY ISSUE

A	NEW ISSUE	ML	16.02.25
REV.	DESCRIPTION	BY	DATE
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED		DRAWING NO.	REV. A7
MFG. APPR.		D5404	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE	NTS
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ITEM	QTY -042	P/N	DESCRIPTION
	X	D5404-042	RH WEARPLATE ASSY
1	1	D4155-041	WEARBAR ASSEMBLY
2	1	D5404-2	PLATE
3	4	MS21920-28	CLAMP



D5404-042 RH WEARPLATE ASSY



SECTION B-B
SCALE 2X

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 7.06 lbs
 - 8) WELDING: PER QSI 004
 - 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.02-0.04 THICK, PER DART QSI 005 4.9
 - 10) TRANSFER DRILL $\varnothing 0.19$ HOLES THRU D4155-041 WEARBAR ASSY FROM D5404-2 PLATE AFTER WELDING
 - 11) FORM TO MATCH PROFILE OF D5404-2 AT TIME OF WELDING

PRELIMINARY ISSUE

DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED		DRAWING NO. D5404	REV. A7 SHEET 2 OF 4
MFG. APPR.		TITLE WEARPLATE	SCALE NTS
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DE APPR.			
DATE	16.02.25		

